

eSUN PLA-Silk filament Silver 1.75 mm, 1 kg spool

Code: MIC18188IT · MPN: PLA-SK175S1P1 · EAN: 6922572204270 · Brand: eSun



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eSUN PLA-Silk filament in Silver, 1.75 mm, with a glossy silk-like surface and metallic sheen. Prints at 190-230 °C and does not require a heated bed.

eSUN PLA-Silk filament in Silver, 1.75 mm, is a modified PLA that gives prints a glossy, silky surface with a metallic sheen. It suits decorative objects, vases and art projects. The shine comes straight off the printer, with no polishing needed.

Why choose it

- **Metallic silk effect:** glossy, smooth surfaces in a silver tone that brings out curves and details.
- **No post-processing:** the shine is there as soon as the print is finished, with no sanding or polishing.
- **As easy as PLA:** prints with settings similar to standard PLA and keeps its properties.
- **No heated bed required:** also suitable for printers without a heated bed.
- **Three formats:** available on a standard spool, on an eSpool+ spool or as a refill without spool.

Technical specifications

- **Material:** modified silk-effect PLA (PLA-Silk)
- **Brand:** eSUN
- **Colour:** Silver
- **Diameter:** 1.75 mm
- **Net weight:** 1 kg

- **Printing temperature:** 190–230 °C
- **Bed temperature:** 45–60 °C (heated bed not required)
- **Format:** standard spool, eSpool+ spool or refill without spool, depending on the variant
- **Manufacturer code:** PLA-SK175S1P1 (spool), PLA-SK175S1RS1 (eSpool+ spool), PLA-SK175S1R1 (refill)
- **Documentation:** technical data sheet, REACH and RoHS compliance declarations

Printing tips

- Start from a mid value within the 190–230 °C range. Then fine-tune it with a temperature tower to balance gloss and layer adhesion.
- With a heated bed, set 45–60 °C. Without one, make sure the build surface is clean and well levelled.
- For vases and decorative pieces, vase (spiral) mode shows off the silk effect particularly well.
- When not in use, store the filament dry, in a sealed bag with desiccant.

Compatibility

FDM printers using 1.75 mm filament. The refill version is supplied without a spool and requires a reusable spool or suitable holder.

Package contents

- 1 kg of Silver PLA-Silk filament, 1.75 mm, on a standard spool, on an eSpool+ spool or as a refill without spool, depending on the chosen variant

Print results

Print quality depends on the printer and its calibration, the profiles and settings used, how the filament is stored and the user's experience. The temperatures and parameters given are the manufacturer's starting values: tests and adjustments are the buyer's responsibility and at the buyer's expense. Failed prints or material used up because of unsuitable settings or hardware are not product defects.

Returns and withdrawal

The filament is vacuum-sealed because it absorbs moisture from the air. The right of withdrawal (14 days, consumers only) applies when the spool is returned with its **vacuum packaging intact and sealed**. An opened package can no longer be sold as new: in that case the refund is reduced by the loss in value of the product (Art. 57(2) of the Italian Consumer Code). Purchases made with a VAT number are not eligible for withdrawal. The legal warranty for defective products always applies.

Notes

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